



# Imagine a Truly Connected World



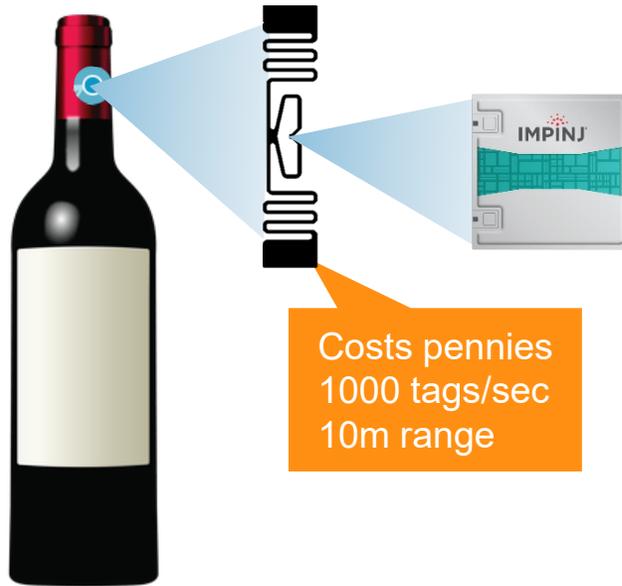
Internet Connectivity  
for Trillions of Items  
Every Year



# We Have the Technology

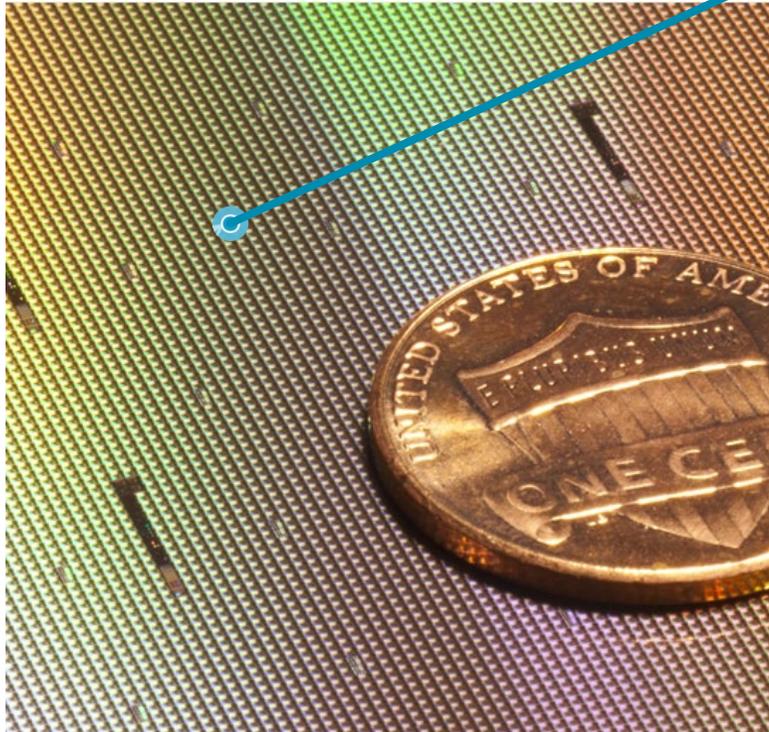


- Small & low cost
- Unique identifier per item
- Uses **RA**dio **I**dentification
- No batteries
- Lasts forever
- Fast & long range



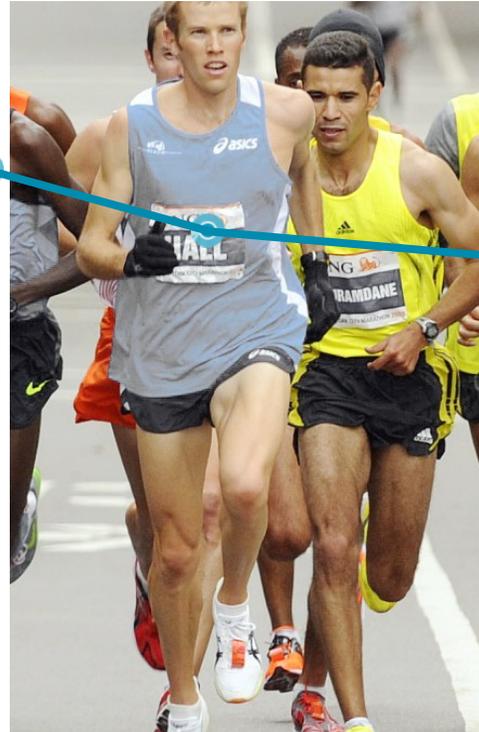
# It Can Connect Everything

## Little RAIN IC

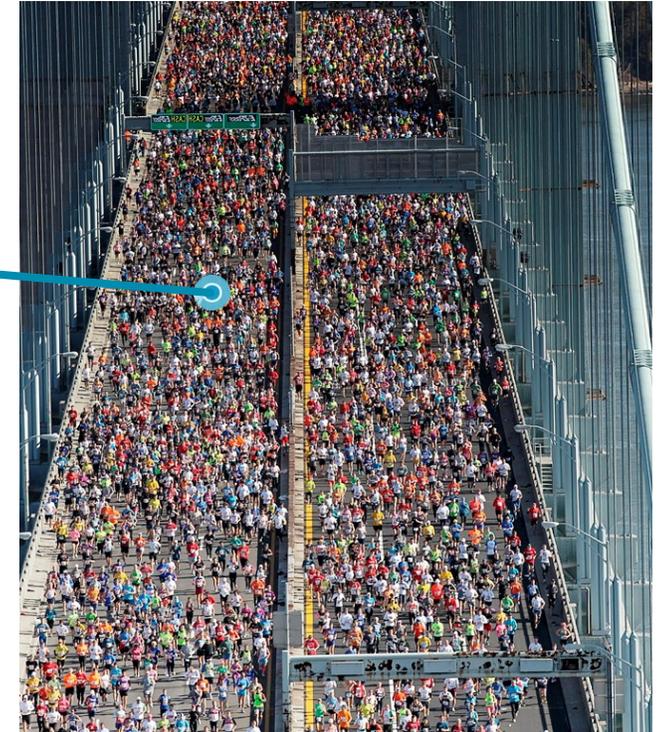


**RAIN ICs on a silicon wafer**

## Big Opportunity



**RAIN-enabled race tag**



**NYC marathon**

# Volumes are Growing Rapidly

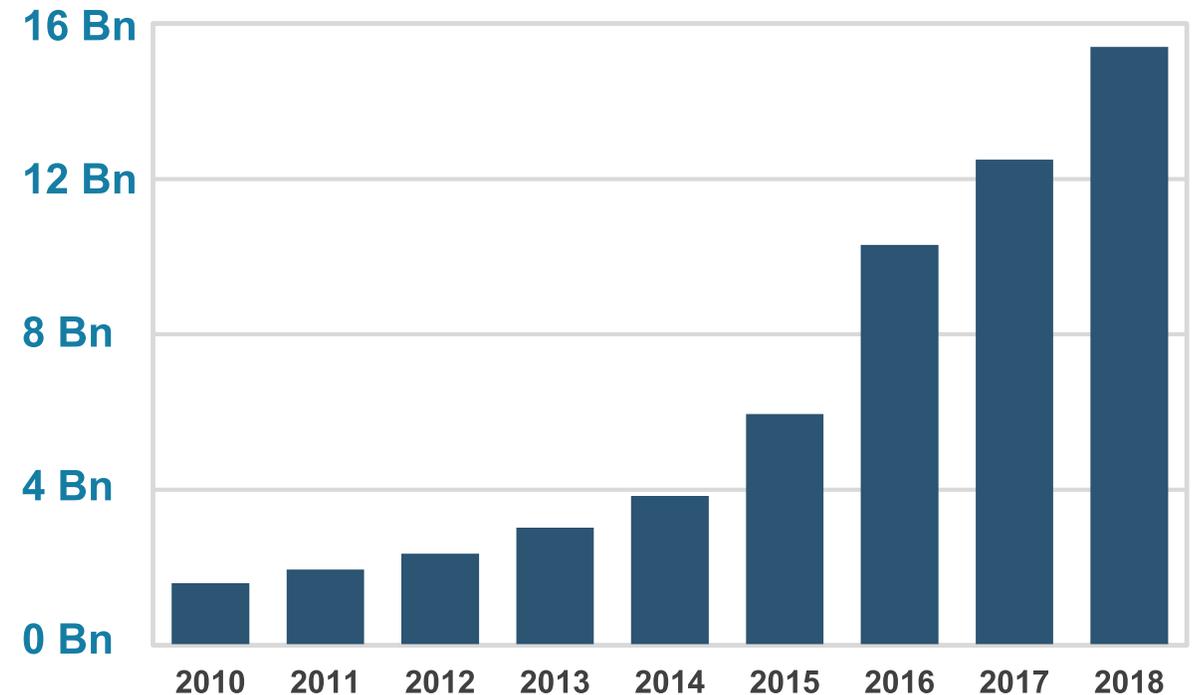


## RAIN is Established

- Worldwide Spectrum
- RAIN Industry Alliance
- GS1/ISO Numbering/Standards
- Established Tagging Ecosystem

## Industry Unit-Volume Growth<sup>1</sup>

Yearly RAIN Tag ICs in Billions



1. Industry-wide volumes (a) for 2010 & 2011 are based on VDC Research: "Strategic Insights 2013: RFID, Contactless & RTLS Technology," for 2012 is based on IDTechEx: "RFID Forecasts, Players and Opportunities 2014—2024," 2013, (c) for 2013 and 2014 are based on IDTechEx: "RFID Forecasts, Players and Opportunities 2016—2026," 2015, (d) for 2015-2018 are based on data compiled by the RAIN RFID Alliance.

# Adoption is Broad-Based

## Retail apparel

- 80 Bn/yr opportunity
- ~10% connected



## Supply chain

- 10 Bn pallets in use
- < 1% connected



## Airline baggage

- 283 IATA airlines
- 1 fully deployed



## Convenience stores

- 100 Bn/yr (Japan)
- 2025 METI plan

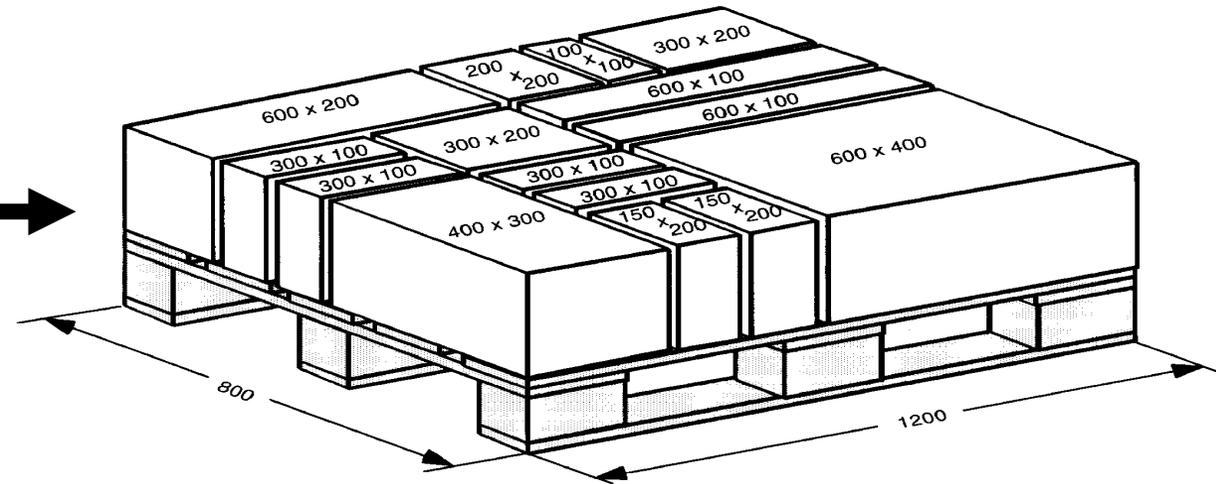


# Success Brings Its Challenges

- **Success:** With tag volumes growing worldwide, unwanted tags appear ever-more-frequently alongside the tags an application wants to read
- **Challenge:** How can a deployment maintain inventory speed when unwanted tags clutter the read zone



- End users provided the original Gen2 requirements back in 2004
- Read-speed requirements
  - Read up to 500 case tags with this representative stacking
  - Pallet moving 13 km/h thru a dock door
- Bit-mask filtering requirements
  - Flexibly filter on any part of the EPC
  - Provide “include” and “exclude” filtering

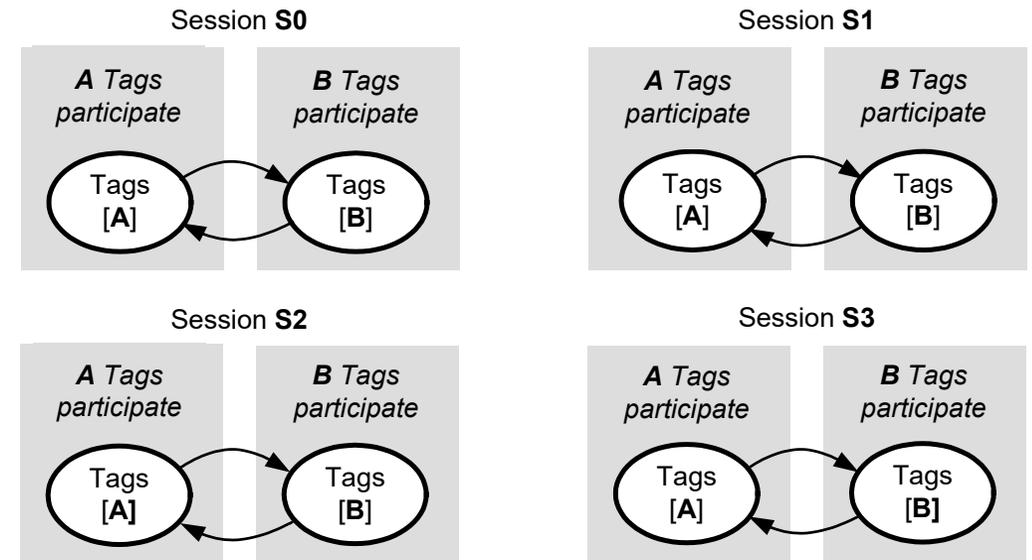
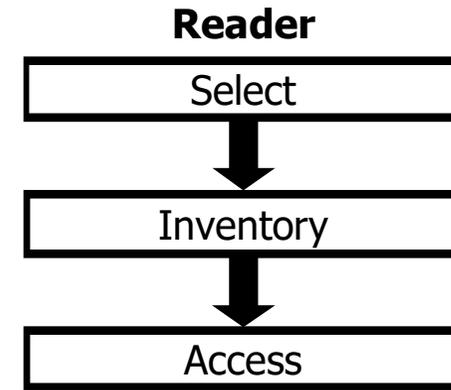


- The working group considered two options...

Option	Pro	Con
<b>Bit-mask filtering in the inventory command</b>	<ul style="list-style-type: none"><li>• Only “wanted” tags get inventoried</li><li>• 5 – 10% faster inventory when filtering</li></ul>	<ul style="list-style-type: none"><li>• 2 – 4% slower inventory when not filtering</li><li>• Increased tag IC complexity &amp; cost</li></ul>
<b>Bit-mask filtering in a pre-inventory command</b>	<ul style="list-style-type: none"><li>• 2 – 4% faster inventory when not filtering</li><li>• Decreased tag IC complexity &amp; cost</li></ul>	<ul style="list-style-type: none"><li>• 5 – 10% slower inventory when filtering</li><li>• Some “unwanted” tags get inventoried</li></ul>

- ... and chose to place bit-mask filtering in a separate *Select* command

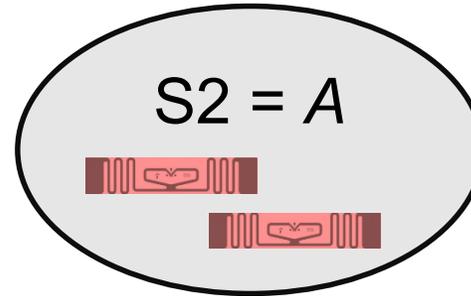
- **Select: A reader selects tags for inventory**
  - *Select* command includes a bit mask each tag compares against a specified memory location
  - *Select* sets one tag flag to *A* or *B*
    - SL flag, or
    - A session flag
  - Readers perform complex tag selection (union and intersection) using successive *Selects*
- **Inventory: Uses the flags to specify which tags participate in an inventory round**
  - SL = *A*, *B* or don't care
  - Session (S0, S1, S2 or S3) = *A* or *B*



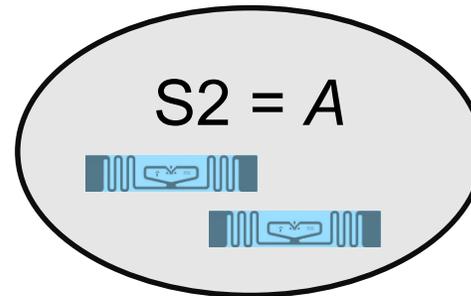
# Example

- **Select (pallet, S2, A→B)**
- **Select (case, S2, A→B)**

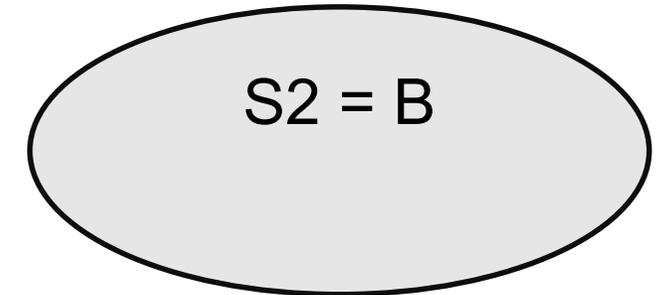
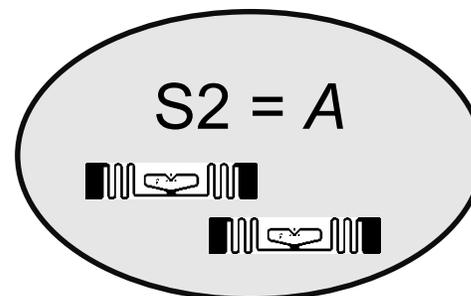
Pallet tags



Case tags



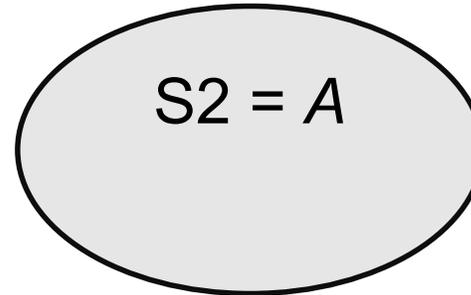
Item tags



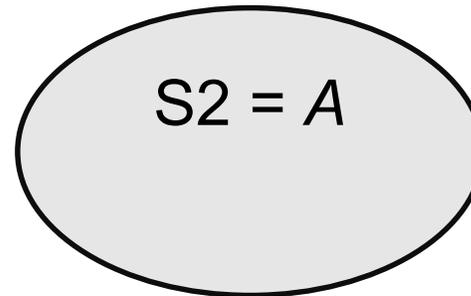
# Example

- **Select (pallet, S2, A→B)**
- **Select (case, S2, A→B)**
- **Query (S2, B→A)**

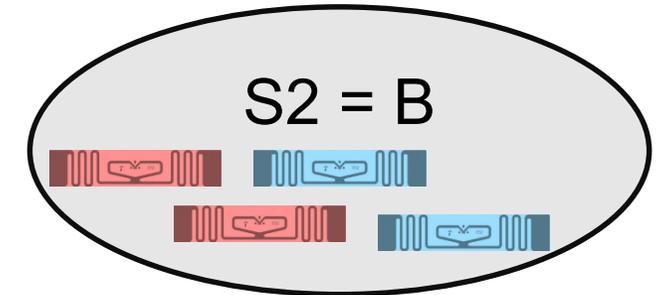
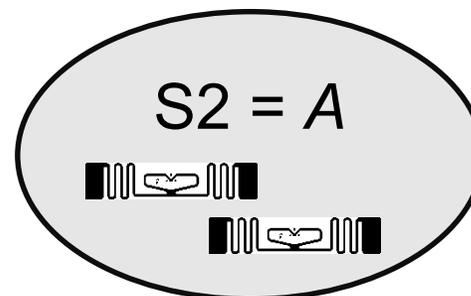
Pallet tags



Case tags



Item tags



# So What's the Issue?

- **Issue 1: Tags use different encodings**
- **Issue 2: Tags may enter field with flag = B**
- **Issue 3: Some tags don't hear the *Select* command**
- **Issue 4: Some applications don't have time to send a *Select* command**

# Issue 1: Different Encodings

- **Situation: Three encodings**
  - GS1 EPC; ISO Ull; proprietary
  - Complicates bit-mask filtering
  
- **Tools: T (toggle) and AFI**
  - If you want EPCs
    - *Select* (T=0)
    - *Select* (EPC bit mask)
  - If you want Ulls
    - *Select* (T=1 | AFI)
  - If you want proprietary
    - *Select* (T=1 | ??)



**StoredPC Bit Assignments**

Application	MSB															LSB
	10 <sub>h</sub>	11 <sub>h</sub>	12 <sub>h</sub>	13 <sub>h</sub>	14 <sub>h</sub>	15 <sub>h</sub>	16 <sub>h</sub>	17 <sub>h</sub>	18 <sub>h</sub>	19 <sub>h</sub>	1A <sub>h</sub>	1B <sub>h</sub>	1C <sub>h</sub>	1D <sub>h</sub>	1E <sub>h</sub>	1F <sub>h</sub>
GS1 EPCglobal	L4	L3	L2	L1	L0	UMI	XI	T=0	RFU							
Non-GS1 EPCglobal	L4	L3	L2	L1	L0	UMI	XI	T=1	AFI as defined in ISO/IEC 15961							

*The RAIN Alliance is investigating an AFI for proprietary applications*

# Issue 2: Flag Already Set to B

- **Situation: Tag may have S2=B or S3=B**
  - S2 / S3 flags hold B state while powered
  - Some ICs hold B for hours when unpowered
  
- **Tools: *Select* command**
  - *Select* (Flag, all, B→A) before inventory



# Issue 3: Don't Hear the *Select* Command

- **Situation: Tags may miss a *Select***
  - Tags don't always hear commands
    - Insufficient power or interference / noise
  - Tag may enter read zone after the *Select*
  
- **Tools: Move unwanted tags to B**
  - *Select* (unwanted, A→B)
  - *Inventory* (flag = A)



# Issue 4: Don't Have Time

- **Situation: *Select + Query* reduces inventory speed by 5 – 10%**
  - Multiple *Selects* take more time
  
- **Tools: Maximize protocol speed**
  - Optimize modes, U/I length, etc. for speed
  - Move unwanted tags to B before read zone



- **Tag volumes continue growing**
  - Proprietary number systems are also growing
- **Use-case overlap is proliferating**
  - Example: License-plate tags and in-car tags
  - Example: Baggage tags and personal item tags in baggage
  - Example: Asset, consumable, pharmaceutical and patient tags in hospitals
- **Use cases are becoming more demanding**
  - Vehicle tolling
  - Foot-race timing
  - Store loss prevention
- **Gen2 tools are an exercise in compromises**
  - Vendor solutions help but can't fully solve the issue

- **RAIN working group**
  - Numbering do's / don'ts
  - Best practices & usage guidelines
  - We as a community working together to address the issue
- **Maybe we won't solve the problem, but we owe it to ourselves to try**
  - At least we may find ways to make the situation better
  - The longer we wait, the harder it will be
- **Please see Steve Halliday at break if you'd like to help with this issue**